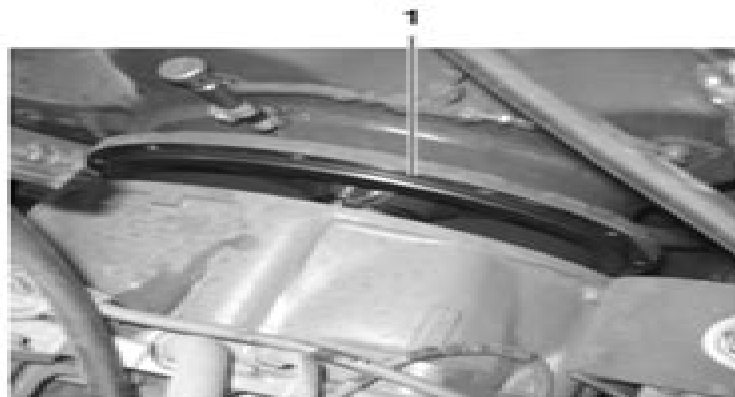




V1008463

**Figure 119**

Pump drive

1. O-ring

2. Install the lifting tool to the engine and lift it from the stand.
3. Install the engine from the left side of the machine with the fly wheel end first.



V1008312

**Figure 120**

Engine lift

4. Lower the engine to the mount and install the front mount bolts but do not tighten.

# Volvo G940 Motor Grader Service Repair Manual

**Haynes Publishing**



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