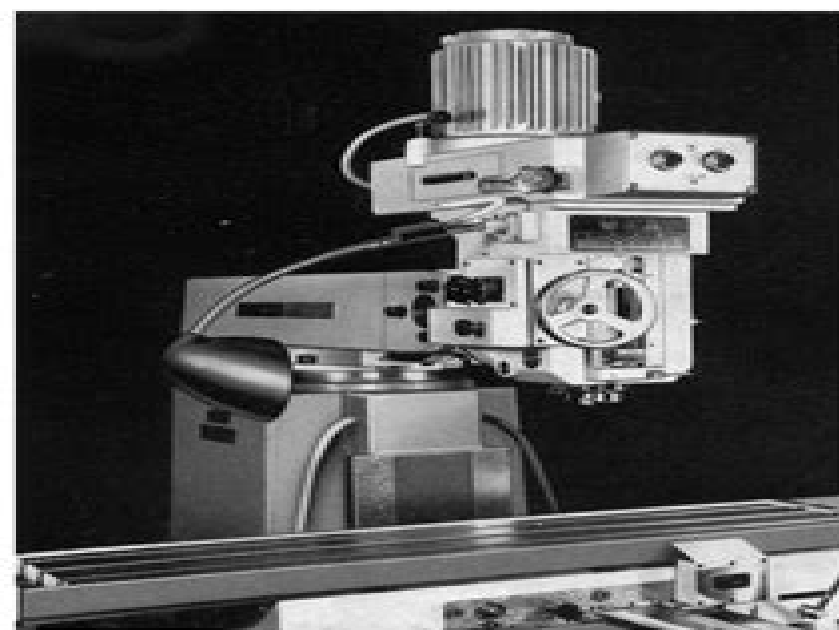


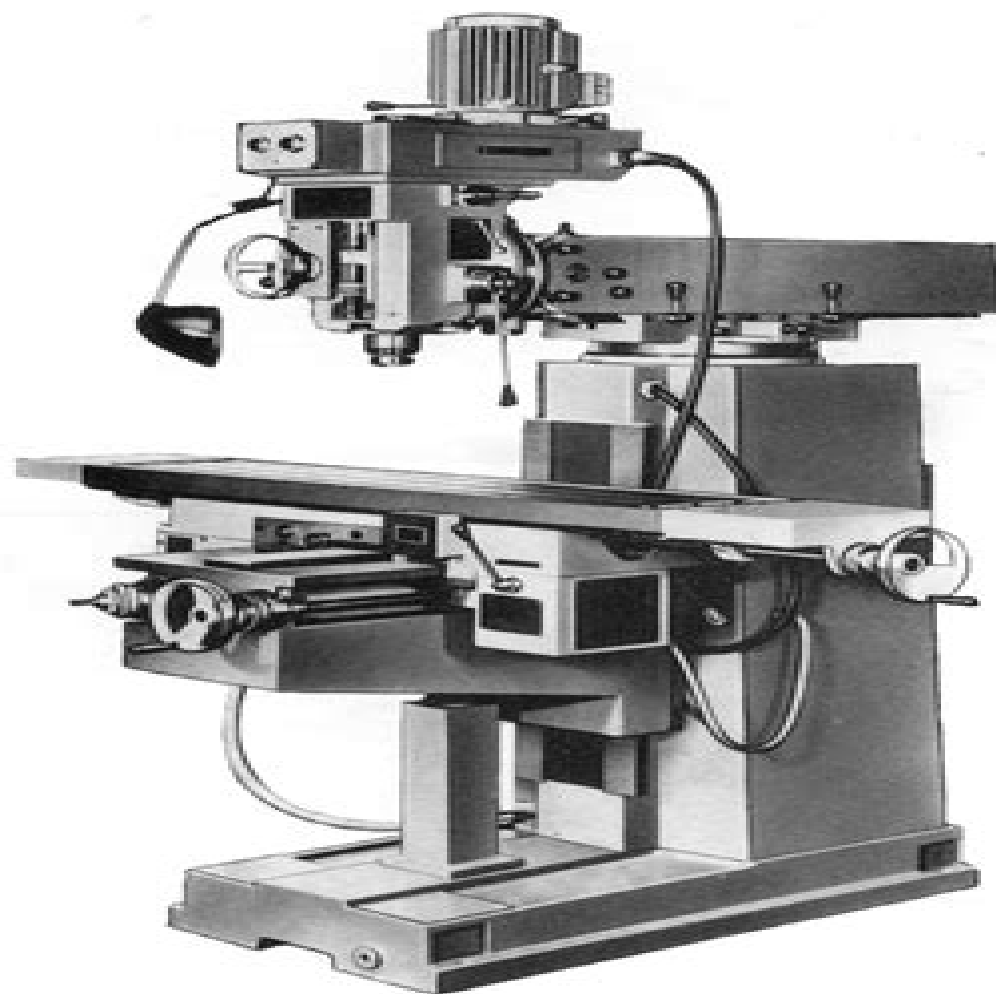
All the control elements being well-arranged and easily accessible ensure a good performance of the machine.

The engagement and disengagement of the spindle is effected by means of two push-buttons, situated on the front face of the milling head. The feed of the quill is put into operation by a push-button located on the side face of the milling head to the left of the operator. Its disengagement is effected either automatically by a preset stop dog or manually by means of a hand lever located on the bottom edge of the milling head. The length of mechanical feed of the quill is set by a handwheel located on the side face of the milling machine head above the feed engagement push-button. The quill may be traversed either by means of a hand lever located on the side of the milling

located on the front face of the knee. With regard to the very wide range of spindle speeds, a combined gearing has been designed for the FNK 25 milling machine — the belt — and pulley method, the gear drive shifting and the change-over switch system. Rapid disengagement of spindle rotation and its braking for tool mounting clamping of the tools are enabled by a manual shoe brake.



head (to the right of the operator), or by a handwheel situated on the front face of the milling head. The mechanical longitudinal feed and the rapid traverse of the table are operated by means of a hand lever situated on the switchboard — to the right of the operator. The feed rate is geared by means of hand levers mounted on the gearbox — to the left of the operator. The longitudinal traverse of the table is effected manually by means of a handwheel located on its side face. The handwheel and the feed motion crank for the respective cross and vertical traverse of the table are



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