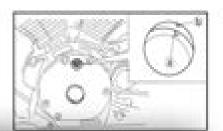




XVS250(N)

2001

SICR2-AFT



#### REMOVING THE CYLINDER HEADS Front cylinder head

- 1. Remove:
  - compliant sproches cover
  - \* Import cover
  - + feming plug.
  - straight plug.



 T' mark ® on the generator rotor (with the stationary pointer ® on the crank case cover)



- Augh the "T mark to with the stationary pointer to on the crankcase-cover (left) when the rear piscon is at TOC on the compression stroke.
- Check that the hord graton is at TDC in the compression struke.
- The front pation is at TDC on the compression stroke when there is oleonance at both of the rocker arms. If there is no cleanance then sum the cranicahaft counterclockwise one full turn.
- When to 'T' mark is aligned with the stationary pointer the alignment mark (ii) on the camphalt sprocket should be aligned with the stationary pointer (iii) on the cylinder head.

#### 3: Loosen:

\* bolt (camehalf sprocket) (I)

#### WOTE:

Use the sheave holder 2 to hold the ratio.

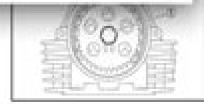


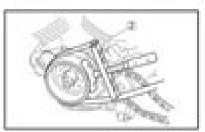
Sheave holder: 90890-01701



An Official Yamaha Service Manual

# **SERVICE MANUAL**





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**Howard W. Sams & Co** 

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