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TPM for Supervisors



SHOPFLOOR SERIES



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A PRODUCTIVITY PRESS BOOK

Tpm For Supervisors The Shopfloor Series

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TPM for Supervisors Productivity Press,1996 The benefits of advanced manufacturing methods can't be realized until they're practiced consistently and proficiently by your entire workforce. Here's a simple low cost way to get everyone on board quickly. This small book presents the basic methodology of TPM and focuses on hands-on activities for shopfloor teams to maximize equipment effectiveness. Feedback from our customers indicates that this book has been used primarily by shopfloor supervisors to lead operator teams in implementing TPM programs. For the most cost effective on site education every supervisor and team leader in your operation should read this book. TPM for Supervisors offers an overview of the basic features of TPM as well as the implementation process in an easy to follow presentation. It focuses on the important role of supervisors in maximizing equipment effectiveness. For the most cost effective on site education every supervisor in your operation should read this book. It presents the basic methodology of TPM in clear accessible language and will help supervisors implement TPM improvement activities on the shop floor. It's the best way to ensure a companywide understanding of TPM.

Kanban for the Shopfloor Productivity Press Development Team,2020-06-29 Kanban is the name given to the inventory control card used in a pull system. The primary benefit of kanban is to reduce overproduction, the worst of the seven deadly wastes. A true kanban system produces exactly what is ordered when it is ordered and in the quantities ordered. It is essentially a dynamic work order that moves with the material. Each kanban identifies the part or subassembly unit and indicates where each one came from and where each is going. Used this way, kanban acts as a system of information that integrates your plant, connects all processes one to another, and connects the entire value stream to customer demand. *Kanban for the Shopfloor* provides a working manual for those seeking to implement this method of production control in any operation. It defines the various terms and methods employed in kanbans and illustrates how, when adhered to, kanban is an element of continuous improvement that ultimately leads to the ideal of one piece flow. In addition to reducing the waste of

overproduction kanban will help your company increase flexibility to respond to customer demand coordinate production of small lots and wide product variety and simplify the procurement process About the Shopfloor Series Put proven improvement tools in the hands of your entire workforce Progressive shopfloor improvement techniques are imperative for manufacturers who want to stay competitive and to achieve world class excellence And it s the comprehensive education of all shopfloor workers that ensures full participation and success when implementing new programs The Shopfloor Series books make practical information accessible to everyone by presenting major concepts and tools in simple clear language and at a reading level that has been adjusted for operators by skilled instructional designers One main idea is presented every two to four pages so that the book can be picked up and put down easily Each chapter begins with an overview and ends with a summary section Helpful illustrations are used throughout Other topics in the Shopfloor Series Kanban 5S Quick Changeover Mistake Proofing Just in Time TPM Cellular Manufacturing *TPM for Workshop Leaders* Shirose

Kunio,2017-10-06 Workshop leaders play a central role in your company s efforts to implement TPM Once your workers have been divided into small groups to learn the fundamentals of TPM it is the group leader who spearheads ongoing training and implementation activities With quick reading people oriented practicality this new book addresses the role of the workshop leader in maximizing the benefits of TPM A top TPM consultant in Japan Kunio Shirose Incorporates cartoons and graphics to convey the hands on leadership issues of TPM implementation Uses case studies to reinforce his ideas on training and managing equipment operators in the care of their equipment Itemizes specific activities that must be undertaken to search out correct and control defects to remedy equipment shortcomings He also addresses the cooperative relationship necessary between maintenance and production and leaves you with an understanding of the three imperatives for successful TPM implementation to change the quality and functioning of the equipment the way operators think about equipment and the workplace Originally published by the Japan Management Association **The 12 Principles of Manufacturing**

Excellence Larry E. Fast,2011-10-11 Explaining how to implement and sustain a top down strategy for manufacturing excellence The 12 Principles of Manufacturing Excellence A Leader s Guide to Achieving and Sustaining Excellence provides a comprehensive proven approach for delivering world class performance while also cultivating the right culture through leadership and mentoring Tapping into four decades of leadership experience 35 years of it in the manufacturing industry Larry Fast explains how to achieve vertical and horizontal alignment across your organization He details a clear pathway to excellence via the 12 Principles of Manufacturing Excellence and provides a method for tracking progress plant by plant and function by function Emphasizing the importance of using Lean and Six Sigma tools to improve your business the book Integrates strategy and leadership development Paves a path for culture change Operator Led Process Control OLPC that prepares hourly employees to take control of their processes and prepares management to enable them to do it Details an audit process for tracking progress and ensuring sustainability Includes a CD with color versions of the images in the book as

well as a sample Manufacturing Excellence Audit a sample Communications Plan and a sample Training Plan that can all be easily customized for the reader's use This resource rich book will allow you to spell out leadership expectations and provide your employees and associates with a clear understanding of their individual roles Helping you keep everyone in your organization focused during the quest towards sustainable manufacturing excellence the accompanying CD supplies the tools you and your team will need to pursue it with passion confidence and urgency Listen to what Larry Fast has to say about his new book *The 12 Principles of Manufacturing Excellence Part One Part Two* *Standard Work for the Shopfloor* 0 Productivity Press Development Team, 2024-11-01 Standard work is an agreed upon set of work procedures that effectively combines people materials and machines to maintain quality efficiency safety and predictability Work is described precisely in terms of cycle time work in process sequence time layout and the inventory needed to conduct the activity Standard work begins as an improvement baseline and evolves into a reliable method It establishes the best activities and sequence steps to maximize performance and minimize waste In this book you will learn about The characteristics of standards Key benefits and applications of standardization Standard work concepts and calculations Standard work steps and documentation Using standard work manuals charts and worksheets Cell staffing line balancing and full work Productivity's Shopfloor Series books offer a simple cost effective approach for building basic knowledge about key manufacturing improvement topics Like all our Shopfloor Series books *Standard Work for the Shopfloor* includes innovative instructional features that are the signature of the Shopfloor Series The goal to place powerful and proven improvement tools such as pull production techniques in the hands of your entire workforce *Pull Production for the Shopfloor* Productivity Press Development Team, 2017-07-27 In a pull production system the final process pulls needed parts from the previous process which pulls from the process before it and so on as determined by customer demand This allows you to operate without preset schedules and avoid unnecessary costs wastes and delays on the manufacturing floor Pull Production for the Shopfloor introduces production teams and managers to basic pull production concepts enabling them to begin understanding planning and implementing this lean tool Use this book to get everyone on board to reduce work in process inventory lead time and other profit draining expenses This book will enable plant managers to explain and thereby get support the support they need from higher management for their pull implementation efforts In this book you will learn about Key concepts and applications of pull production The five steps to implementing a pull production system Production leveling Line balancing Managing pull production with kanban One piece flow production Linking your suppliers to your pull production system Productivity's Shopfloor Series books offer a simple cost effective approach for building basic knowledge about key manufacturing improvement topics Like all our Shopfloor Series books *Pull Production for the Shopfloor* includes innovative instructional features that are the signature of the Shopfloor Series The goal to place powerful and proven improvement tools such as pull production techniques in the hands of your entire workforce Key learning features include Well organized and easy to assimilate learning Chapter

overviews and summaries Questions throughout each chapter to help you apply the learning to your own workplace Drawings and illustrations Margin icons that flag definitions main points and other highlights

TPM for the Lean Factory Keisuke Arai, 2017-10-06 Lean manufacturing cannot happen in a factory that lacks dependable effective equipment Breakdowns and processing defects translate into excess work in process and finished inventory kept on hand just in case Recurring minor stoppages force employees to watch automated equipment that should run by itself TPM gives a framework for addressing such problems but many companies implement TPM at a superficial level and the resulting productivity gains fall short of their potential If your TPM implementation has resulted in posters and logos rather than a rise of productivity how are you addressing this halt of progress In TPM for the Lean Factory authors Sekine and Arai teach you to identify and attack the key equipment related problems and misunderstandings that make plants miss their lean manufacturing goals Written for companies with a basic TPM framework already in place you ll learn three powerful approaches for cutting this waste The new 5Ss focusing on standard locations and labeling through the first 2Ss Instant maintenance mastering quick repairs of minor equipment failures Improved setup operations organizing the preparation to save time and prevent errors Chapters on cell design product and process quality factor testing and daily equipment inspection give you additional weapons for fighting waste and low productivity For practical application an implementation overview summarizes the steps for each topic keyed to a set of 50 adaptable worksheets and examples A practical and supportive resource TPM for the Lean Factory extends a fresh vision and focus to help you get top results from your TPM efforts

Practical TPM James Leflar, 2001-01-05 Agilent Technologies formerly Hewlett Packard s Test and Measurement Division operates an integrated circuit fabrication plant in Fort Collins Colorado Guided by Masaji Taijiri the author of 7 Steps to Autonomous Maintenance see page 34 author Jim Leflar and his team at Agilent developed a complete TPM program for the complex equipment on their shop floor Drawn from these experiences Practical TPM is a must read for anyone who wants to begin successful TPM implementation Part I explains the fundamental concepts of TPM including the six basic principles of TPM the goals of TPM cultural changes resulting from TPM and the keys to successful implementation Part II the heart of the book describes in step by step detail the evolution of Agilent s TPM program Each phase is clearly defined and demonstrated the working tools and systems developed by the Agilent TPM team in the process are discussed at length To conclude Part III focuses on developing a vision and a strategy for your own successful TPM program Replete with annotated photographs and illustrations documenting Agilent s successful program Practical TPM Successful Equipment Management at Agilent Technologies offers an invaluable roadmap to TPM implementation The book covers A step by step TPM program as implemented at a major US corporation The 5 why analysis method Examples of one point lessons Using visual controls in a TPM program Tools for understanding equipment failures Improving machine productivity Improvement metrics Master checklists and forms Developing activity boards Appendices containing examples of maintenance training materials For a PDF file with the preface and table of

[contents click here](#) For a PDF file with the first chapter [click here](#) **Focused Equipment Improvement for TPM Teams**
Japan Institute of Plant Maintenance, 2017-11-13 As distinguished from autonomous maintenance where the main goal is to restore basic conditions of cleanliness lubrication and proper fastening to prevent accelerated deterioration FEI looks at specific losses or design weaknesses that everyone previously thought they just had to live with Once your TPM operator teams are progressing with their daily autonomous maintenance activities you will want to take the next advanced step in TPM training with this book Key Features a simple and powerful introduction to P M Analysis hints for unraveling breakdown analysis numerous ideas for simplifying and shortening setups ideas for eliminating minor stoppages and speed losses basic concepts of building quality into processing real life examples from a leading Japanese tool company

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