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SERVICE MANUAL

MARINE DIESEL ENGINE

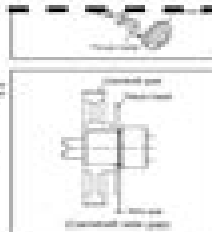
MODEL
3JH4(B)(C)(M)E
4JH4(F)(B)(B4)(C)(M)E

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(1) Check the crankshaft pin and pin bushing for wear and damage. If the pin and pin bushing are worn, replace them with new ones.

Part Name	Material	Size
Crankshaft pin	45C8	1.0
Pin bushing	45C8	1.0



(2) Measure the pin height, and replace the pin if it is worn beyond the limit.

Part Name	Material	Size
Crankshaft pin	45C8	1.0
Pin bushing	45C8	1.0



(3) Check the crankshaft pin and pin bushing for wear and damage. If the pin and pin bushing are worn, replace them with new ones.

Part Name	Material	Size
Crankshaft pin	45C8	1.0
Pin bushing	45C8	1.0



SAE Pressure cap inspection
Item 1.1.1.1

(4) Interference fit inspection

Part Name	Material	Size
Crankshaft pin	45C8	1.0
Pin bushing	45C8	1.0

(5) Pin height

Part Name	Material	Size
Crankshaft pin	45C8	1.0
Pin bushing	45C8	1.0

(6) Pin height and pin bushing

Part Name	Material	Size
Crankshaft pin	45C8	1.0
Pin bushing	45C8	1.0



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YANMAR MARINE DIESEL ENGINES 4JHE, 4JH-TE, 4JH-HTE, 4JH-DTE Yanmar,2013-10-07 Yachting ,1992-07

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