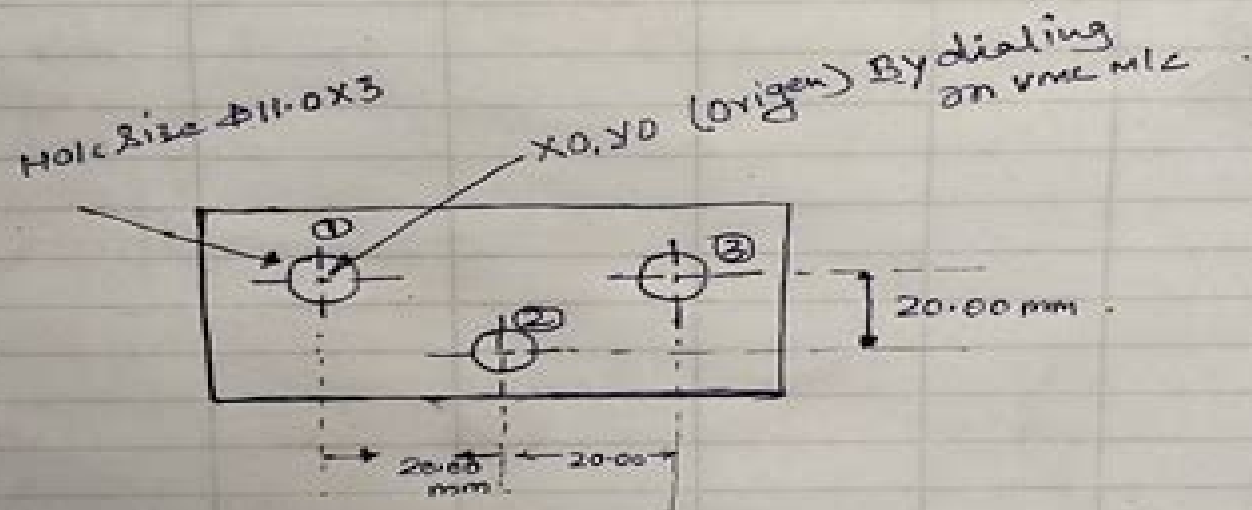


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Famic VMC Programming

Block Number → O500; (Programme Name)

```
N1; T01M6; [Tool Number] [Drill  $\phi 11.0$ ]  
N2; G10 G90 G54 G43 S1400 M03;  
N3; G43 H2 Z200;  
N4; G0 X0.0 Y0.0; [Coordinate Position]  
N5; G98 G81 Z-20.00 R5.0 F250; [Drilling cycle G81, drilled  
N6; X20.00 Y-20.00; [2nd Hole Position]  
N7 X40.00 Y0.0; [3 Hole Position]  
N8 G0 G80 Z200; [Drilling cycle Cancel]  
N9 G0 G90 G53 Y0; [Machine Home position]  
N10 M30; [Programme END]
```

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Ken Evans,2003 Written by an active instructor with many years of experience teaching CNC machining for industry and education this workbook is the perfect complement to *Programming of CNC Machines Second Edition* By providing practical exercises that enable students to prove their competence in CNC programming The Student Workbook completes the learning cycle through evaluation As one of the few workbooks available that test users through practical application of commonly used programming functions in the many CNC programming exercises this manual with the companion text can be used as a complete CNC training program or as a stand alone reference for anyone who needs to verify their understanding of CNC operation and programming

7

Easy Steps to CNC Programming . . . Book II David S. Hayden,2003 7 Easy Steps to CNC Programming Book II Beyond the Beginning is the second book in a series of introductory books on CNC Programming This book picks up where Easy

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