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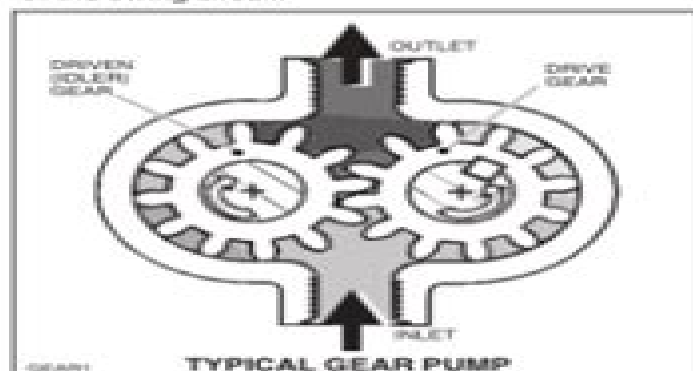
BOOM SYSTEM COMPONENTS

BOOM PUMP

The pump is bolted onto the bell housing and driven directly off the engine. To ensure optimum performance of the hydraulic system when operating the machine, the engine must always be set at FULL throttle.



A gear pump consisting of three gear housing sections, all connected together internally supply hydraulic oil to all of the functions on the machine except the pilot system. The first two gear housings at the shaft end supply oil for the boom functions and the end gear housing supplies oil for the swing circuit.



Boom functions

The operation of a typical external gear pump (so called because the gear teeth are on the external surface of the hub) is shown in Figure gear1.

A gear pump carries oil from the inlet to the outlet in the spaces between gear teeth. The pumping chamber is formed by the gears, the pump housing, and side plates. One of the two gears, called the drive gear, will be connected to the drive shaft. The other idler gear is driven by the drive gear.

JOYSTICK CONTROL VALVE

The hoist boom and stick boom functions are controlled by the left and right joysticks which when operated send proportional pilot signals to the two boom control valves which supply oil to the two boom cylinders.

For a detailed description of the joystick control valve refer to SECTION 5 in THIS MANUAL.

BOOM CONTROL VALVES

The hoist boom and stick boom are each controlled by two spool sections located in two separate identical control valves. Each control valve consists of three pilot operated, open center spool sections, an inlet section and an outlet section. The outlet section directs return oil back to tank. The control valves are located in the upper frame below the floor plates inside the valve compartment.

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Technical Manual United States Department of the Army, 1964 **Technical Manual** United States. War Department, 1981 Field Manuals United States. War Department, 1979-10 Still Photographic Specialist United States. Department of the Army, 1979 **Organizational, Direct Support, and General Support Maintenance Repair Parts and Special Tools List for Installation Kit, MK-1818/GSG-10(V) (NSN 1290-01-070-8908).** , 1985

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