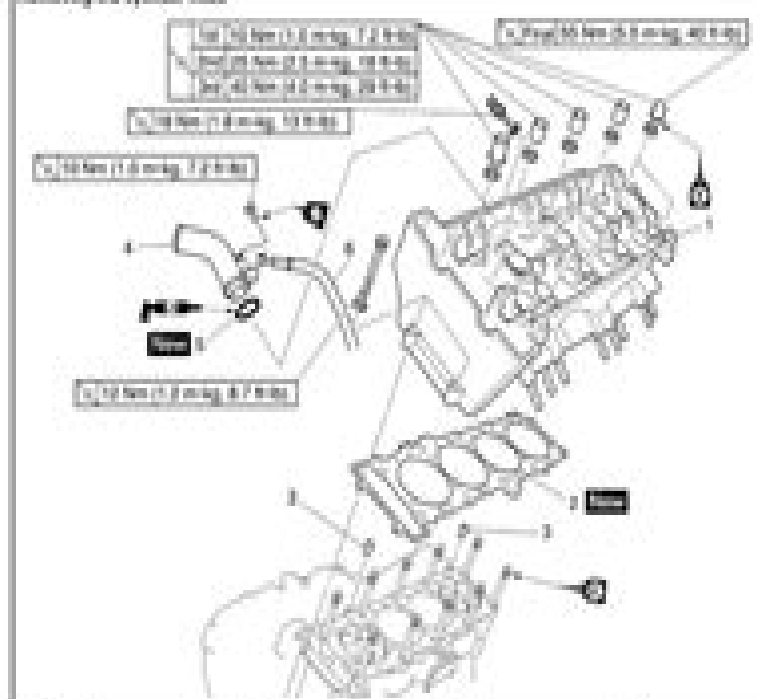


REMOVING THE CYLINDER HEAD

Removing the cylinder head



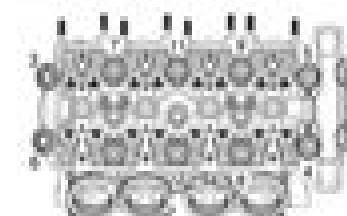
Order	Job/Parts to remove	Qty	Remarks
	Engine		Refer to "STARTING THE ENGINE" on page 5-1
	Intake camshaft		Refer to "CAMSHAFTS" on page 5-1
	Exhaust camshaft		Refer to "CAMSHAFTS" on page 5-1
1	Cylinder head	1	
2	Cylinder head gasket	1	
3	Cover pin	2	
4	Coolant pipe	1	
5	Drain	1	
6	Water pump breather hose	1	
			For installation, reverse the removal procedure.

REMOVING THE CYLINDER HEAD

- Remove:
 - Intake camshaft
 - Exhaust camshaft
 Refer to "REMOVING THE CAMSHAFTS" on page 5-1.
- Remove:
 - Cylinder head nuts
 - Cylinder head bolts

NOTE:

- Loosen the nuts in the proper sequence as shown.
- Loosen each nut 1/2 of a turn at a time. After all of the nuts are fully loosened, remove them.



CHECKING THE CYLINDER HEAD

- Eliminate:
 - Combustion chamber carbon deposits (with a rounded scraper)

NOTE:

Do not use a sharp instrument to avoid damaging or scratching.

- Spark plug bore threads
- Valve seats

- Check:
 - Cylinder head

Distorted/notches → Replace.

NOTE:

Replace the titanium valves with the cylinder head.

Refer to "CHECKING THE VALVE SEATS" on page 5-25.

- Cylinder head water jacket
- Mineral deposits/rust → Eliminate

- Measure:
 - Cylinder head warpage

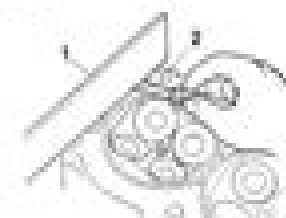
Out of specification → Resurface the cylinder head.



Warpage limit
0.10 mm (0.0039 in)



- Place a straightedge "1" and a thickness gauge "2" across the cylinder head.



- Measure the warpage.
- If the limit is exceeded, resurface the cylinder head as follows.
- Place a 400-600-grit wet sandpaper on the surface plate and resurface the cylinder head using a figure-eight sanding pattern.

NOTE:

To ensure an even surface, rotate the cylinder head several times.

INSTALLING THE CYLINDER HEAD

- Check:
 - Cylinder head bolts "1"



Cylinder head bolt
8 Nm (0.8 m·kg, 5.8 ft·lb)

NOTE:

Tighten the cylinder head bolts to specification, before installing the cylinder head.

Yamaha R1 Service Manual 2008

Penton Staff



Yamaha R1 Service Manual 2008:

Yamaha YZF-R1 Matthew Coombs,2001 **Yamaha YZF-R1, '98-'03** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha YZF R1 model years 1998 through 2003 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Yamaha Editors of Haynes Manuals,2011-10-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index Yamaha Matthew Coombs,2005-10-21 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Yamaha Service Manual R5-B.** Yamaha Motor Co. Service Department,1971 *Yamaha YZF-R1 1998-2003* Penton Staff,2000-05-24 Yamaha YZF R1 1998 2003 **Yamaha Service Manual** Yamaha Motor Co,19?? Yamaha Editors of Haynes Manuals,2014-12-15 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index Yamaha Model YL-1 (motorcycle) Service Manual Yamaha Motor Co,1970* **Yamaha Service Manual** Yamaha International Corporation,1970* *Yamaha YZF-R125 (08-11)* Matthew Coombs,2011-12-01 YZF R125 124cc 08 11 Popular low cost learner bike UK vehicle parc at Dec 2010 5 949 **Yamaha Service Manual** ,196? **Yamaha Service Manual** Yamaha Motor Co. Engineering & Service Department Export Division,197? **Yamaha YZF-R6** Tim Griffiths,2020 **Yamaha Motorcycle** Yamaha Motor Company Ltd,1976 **Yamaha 50 Service Manual** Yamaha International Corporation,196? Yamaha Combined Service Manual ,1972 Yamaha YZF-R6 Service & Repair Manual Matthew Coombs,2007 Written by Matthew Coombs this is a service and

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