

## 1. Connect:

- Hydraulic hoses (1)
- to hose adapter (2)



Hose joint nut:  
22 Nm (2.2 m - kg, 16 ft - lb)

## NOTE:

- Connect the joints marked "U" (1) to the "UP" side port on the adapter (2) and the joints marked "D" (3) to the "DOWN" side ports.
- Make sure the hoses are in the same direction as the arrow (4) on the bottom of the adapter.
- Pass the hoses through the opening and into the boat.

## 2. Lubricate:

- O-ring (5)

## 3. Install:

- Hydraulic hose adapter (2)
- Washer (6)
- Ground wire (7)

## NOTE:

The adapter "F" mark (8) should face forward.

## 4. Install:

- Anode assembly (9)

## NOTE:

Pass the leads through the opening and into the boat.

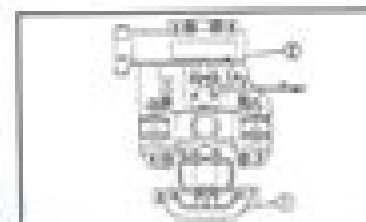
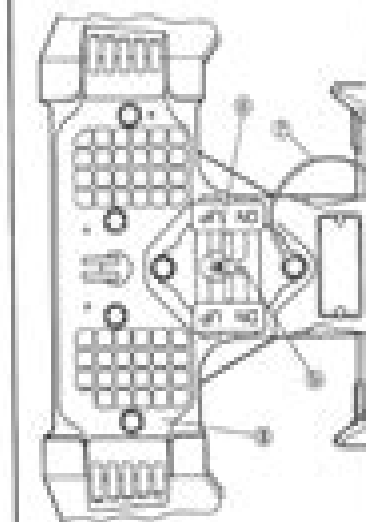
## INSTALLATION

## 1. Install:

- Gimbal housing
- Transom plate #2 (1)
- Transom plate #1 (2)



Mat and Bolt (transom plate):  
35 Nm (3.5 m - kg, 25 ft - lb)



## NOTE:

- Pass the shift cable, trim pump and hydraulic hoses, anode assembly lead and trailer switch lead through the hole in the transom.
- Ensure that the shift cable, hydraulic hoses, speedometer hose, trim sender, trim limit switch and trailer switch leads are not caught or pinched anywhere.
- Move the steering lever all the way left and right to check that the lever does not touch the transom.
- To ensure that the transom plate does not warp, tighten the nuts in stages in the sequence indicated, (1) to (5).

## 2. Connect:

- Hydraulic hoses (1) (trim cylinder)
- to the hose adapter (2)



Hose joint nut:  
16 Nm (1.6 m - kg, 11 ft - lb)

## NOTE:

- Connect the joints marked "U" (1) to the "UP" side ports on the adapter (2) and the joints marked "D" (3) to the "DOWN" side ports.
- Pass the hoses through the opening and into the boat.

## 3. Connect:

- Hydraulic hoses (1)
- to power trim pump (3)



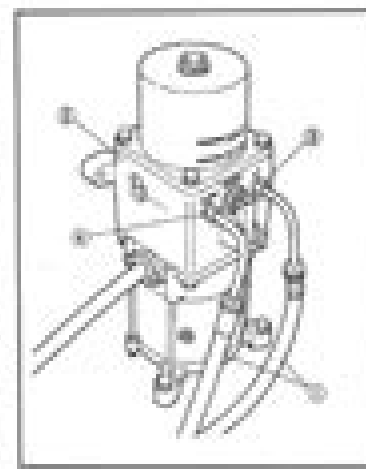
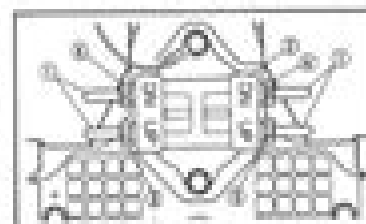
Hose joint nut:  
16 Nm (1.6 m - kg, 11 ft - lb)

## NOTE:

Connect the joints marked "U" (1) to the "UP" side port on the trim pump and the joint marked "D" (3) to the "DOWN" side port.

## 4. Install:

- Gimbal ring
  - Pivot housing
  - Shift cable assembly
  - Drive unit
- (Refer to "GIMBAL RING - INSTALLATION" section (PS-18).)



# Yamaha Marine Workshop Manual

**Jean Luc Pallas**



## **Yamaha Marine Workshop Manual:**

**Outboard Two-Stroke and Four-Stroke Engine Repair Manual** Pasquale De Marco, 2025-04-25 In the realm of outboard engines knowledge is the key to unlocking peak performance and ensuring smooth sailing Whether you re a seasoned boater or just starting out this comprehensive guide is your trusted companion on the water With crystal clear instructions and detailed illustrations this book empowers you to Diagnose and rectify common outboard engine issues with ease saving you time money and frustration Maintain your outboard engine meticulously extending its lifespan and optimizing its performance Maximize the potential of your outboard engine unlocking hidden power and efficiency gains that transform your boating experience Navigate the waters safely and confidently with expert guidance on preventing accidents and ensuring your well being From the basics of outboard engine operation to advanced troubleshooting techniques this book is your trusted advisor empowering you to conquer any challenge that arises on the water Step by step instructions coupled with insightful explanations equip you with the skills and knowledge to maintain repair and enhance your outboard engine ensuring years of trouble free operation Whether you re looking to tackle DIY projects or simply expand your understanding of outboard engines this book is your indispensable resource With its comprehensive coverage and practical approach you ll become a more confident and capable boater ready to embark on unforgettable adventures Invest in this essential guide today and elevate your boating experience to new heights Let the open waters become your playground as you navigate them with confidence and expertise If you like this book write a review on google books

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*Yamaha Outboard* Joan Coles, Clarence W. Coles, 1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals

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