

Reading p138

Lead in

1 Possible answers

- | | |
|--------------|----------------|
| 1. surprised | 4. embarrassed |
| 2. disgust | 5. sadness |
| 3. anger | 6. fear |

Gapped text

2 Key

- | | | |
|------|------|------|
| 1. B | 3. C | 5. D |
| 2. F | 4. A | 6. G |

Grammar and practice p140

Conditionals 0, 1 and 2

1 Key

Type 0: present simple, present simple
 Type 1: present simple, will + infinitive
 Type 2: past simple, would + infinitive

2 Key

- a. Type 2 b. Type 0 c. Type 1

3 Key

- a. future possibility
 b. imaginary/impossible

4 Key

- a. If the situation arises (and this is likely to happen) the speaker in the first sentence is more sure of the desire to work abroad than the speaker in the second sentence.
 b. If the situation arises (and this is not very likely to happen) the speaker in the first sentence is more sure of the desire to work abroad than the speaker in the second sentence.

5 Possible answers

- b. If I have good news to pass on, I immediately telephone all my friends.
 c. If someone has upset me, I lay myself something nice like a new CD.
 d. If I need a friend's advice, I talk to the people I trust most.
 e. If I want to apologise for something I've done, I sometimes buy a bunch of flowers.

6 Possible answers

- a. If you watch too much television, you become lazy. (Type 0)
 b. If you don't go to bed earlier, you'll be too tired to study. (Type 1)
 c. I'll do the washing up if you clean the kitchen. (Type 1)
 d. If you lend me your car for the evening, I'll take you out for a meal tomorrow. (Type 1)
 e. If you don't work harder, you'll fail your exam. (Type 1)
 f. I'd spend more time at home if I had my parents. (Type 2)

Conditional 3

7 Key

If you had given (past perfect) me your number, I would have sent (would + have + past participle) you a message.

8 Key

This type of conditional sentence is used to imagine different possible results for a situation in the past which cannot be changed.

9 Key

1. had known I met you
 2. if I had known
 3. because she did not have
 4. have been late if
 5. if I had not forgotten
 6. we could have come

Unit 2 Resources Short Stories Answer Key

Ed Bowker Staff, Staff Bowker, Ed



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web however ladder logic ld is the most used and fundamental plc language therefore the basic steps in this guide will help you to use ld with openplc the structure behind ld is based on the electrical ladder diagrams that were used with relay logic in the past these diagrams documented how connections between devices were made on relay panels

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web may 17 2015 the cylinder is a double acting pneumatic cylinder type start start button a and b cylinder moving forward a and b cylinder moving backward for this sequential start a a b b basically when start button is pressed cylinder a will move forward until max then move backward until min

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web jun 27 2015 many plc ladder logic program examples are available for download and you will have to install the plc programming software to view the example ladder another brand specific issue is the names for the instructions and functions

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web aug 20 2018 the actual ladder was the drawing of the control logic an illustration of how the relays were wired together even today a lot of the conventions that led to ladders are still in use and i will use a recent example drawing to illustrate this below is a simplified drawing of a control circuit and one of our ladder logic diagram

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web may 17 2021 they can be programmed using ladder logic designed to imitate control circuit schematics figure 1 shows a proportional integral derivative pid block of the easye4 nano programmable logic controller that can compare the pressure feedback from the system to a desired setpoint

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web plc ladder diagram for single acting and double acting pneumatic cylinders plc pneumatic circuit examples example 1 a double acting cylinder is used to perform machining operation pneumatic cylinder is advanced by pressing two push buttons simultaneously if any one of the push button is released cylinder comes back to start

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web nov 3 2019 ladder diagram better known as ladder logic is a programming language used to program plcs programmable logic controllers this article will briefly describe what ladder logic is and go over some examples of how it functions

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web feb 16 2021 in simple terms all the field input and output devices are wired to the plc and the ladder logic program decides what outputs to trigger depending on the status of the input signals in basic terms plcs execute ladder logic by first reading all the input states and storing them into memory

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web sep 4 2017 ladder logic also known as ladder diagram or ld is a programming language used to program a plc programmable logic controller it is a graphical plc programming language which expresses logic operations with symbolic notation ladder logic is made out of rungs of logic forming what looks like a ladder hence the name

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web mar 11 2020 during the program scan cycle the plc reads the inputs solves the ladder logic and energizes or de energizes outputs because inputs can change at any time this process repeats over and over again while the plc is in run mode the diagram below shows a model of the plc program scan cycle

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web feb 9 2015 ladder logic was designed to have the same look and feel as electrical ladder diagrams but with ladder logic the physical contacts and coils are replaced with memory bits let s take a look for this program the relay logic s ladder diagram is duplicated with ladder logic no more hard wired logic but memory locations instead

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