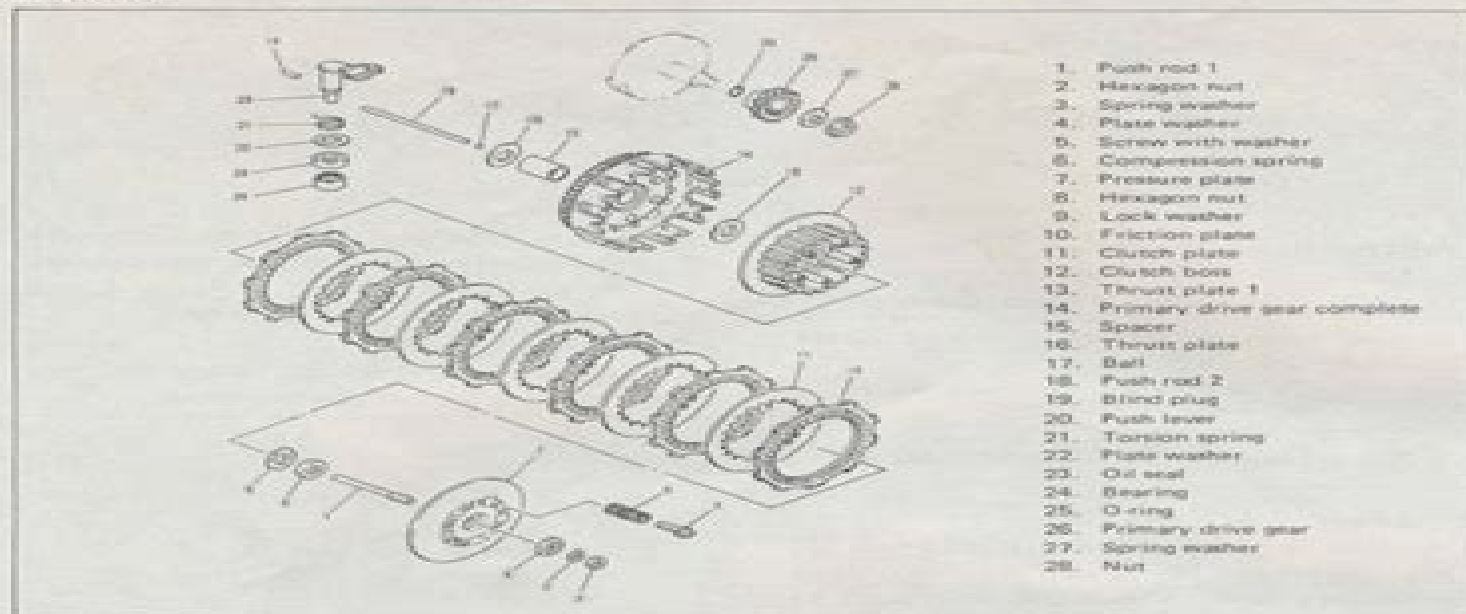


CLUTCH



NOTE:

Clutch adjustment is covered in "Adjustments."

Removal

1. Remove the oil plug and drain plug, and drain the transmission oil.
2. Footrest holds with two bolts, remove rear one and loosen the front one. Remove the change pedal.
3. Remove the allen bolts holding the side cover in place and remove the cover. Note the position of the dowel pins.



4. Remove the phillips screws (5) holding the pressure plate. Remove the clutch springs, pressure plate and push rod. Remove the clutch plates and friction plates.

NOTE:

When removing phillips spring screws, loosen each screw in several stages working in a crisscross pattern to avoid any unnecessary warpage. Note the condition of each piece as it is removed and its location within the assembly.

5. Bend lock washer tab down. Using the clutch holding tool, remove the clutch securing nut and lock washer. Remove the clutch boss and driven gear (clutch housing).

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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

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